

Technical Data Sheet
2K-EP-Repair kit primer
Art.-no. 190-99-0060



Product	
Application	<ul style="list-style-type: none">• 2 components epoxy resin primer for steel, aluminium, galvanized steel
Properties	<ul style="list-style-type: none">• (galvanic, sendzimir and hot-dip galvanized)
Properties	<ul style="list-style-type: none">• Excellent corrosion and moisture resistance• Very good chemical resistance• Fast drying• Excellent liability• Very good filling properties• Simple processing• Exact mixing ratio specified, no over- or under-hardening possible
Details	<ul style="list-style-type: none">• Colour light grey
Storage	<ul style="list-style-type: none">• 12 month in dry, cool storage up to max. +25°C
Processing	
Substrates	<ul style="list-style-type: none">• Parts made of aluminium, steel and galvanised steel and on powder coating
preparation / pretreatment	<ul style="list-style-type: none">• Fats, oil, scale and oxidation products must be removed from the surface before coating. Aluminium grind or sweep Steel blasting or zinc phosphating Galvanized steel grind or sweep (no white rust!) Powder coating grind <p>Before the painting, a preliminary adhesion test is recommended!</p>
Application	<ul style="list-style-type: none">• Brush or paint roller
Layer thickness	<ul style="list-style-type: none">• Approx. 40 µm (depending on the application / processing)
Handling	<ul style="list-style-type: none">• Remove the separator rail• Place the bag flat and mix both components for approx. 3-4 minutes• Cut off the corner and add the complete contents to the container• Apply the primer with a brush or roller• Processing time is approx. 4-5 hours at +20°C
Drying	<ul style="list-style-type: none">• Air drying at +20°C and 40 µm dry layer thickness Dust dry• Dust-dry after approx. 30 minutes• Hand dry after approx. 2 hours• Recoatable after approx. 4 hours with 2-component PUR repair kit• Assembly-safe after approx. 16 hours
Note	<ul style="list-style-type: none">• Do not use the individual components separately• Use Only in ventilated Areas• Mixed and unreacted Materials can be disposed of via the Residual Waste• Please note the Information in our current Safety Data Sheet

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This technical data sheet is based on our current state of knowledge. It is not a product specification.

The technical data sheet is for information only and without any responsibility. It does not release to test our products previously regarding suitability according to operation purpose. CENARIS reserves the right of changes without notification.

Therefore only the current version is valid. If in doubt, please contact us.

The current technical data sheets and safety data sheets can be found at www.cenaris.com/downloads