

REPAIR SYSTEMS

For powder-coated steel, galvanised steel and aluminum parts

Corrosivity category	C1	C2	C3
Pre-treatment	Cleaning with diluent	Cleaning with diluent	Sanding slightly and cleaning with diluent
The surface has to be clean, free of oil, grease and dust, dry, firm, and free of mill scale, rust and impurity layers.			
Primer (only if the surface is damaged down to the substrate)	none	none	none
Top coat (sufficient if there are slight scratches on the surface)	a) Touch-up pen b) Spray paint c) two-component repair kit	a) Touch-up pen b) Spray paint c) two-component repair kit	a) Spray paint b) two-component repair kit

Corrosivity category	C4	C5-I	C5-M
Pre-treatment	Sanding slightly and cleaning with diluent	Sanding slightly and cleaning with diluent	Sanding slightly and cleaning with diluent
The surface has to be clean, free of oil, grease and dust, dry, firm, and free of mill scale, rust and impurity layers.			
Primer (only if the surface is damaged down to the substrate)	two-component epoxy primer	two-component epoxy primer 2 coats	two-component epoxy primer 2 coats
Top coat (sufficient if there are slight scratches on the surface)	two-component repair kit	two-component repair kit	two-component repair kit

Please observe the processing conditions for the respective product according to the Technical Data Sheet.